

DRAWING: 79231

FINDING:

1. ADDITIONAL BOLT HOLE IN BEARING SLEEVE DRILLED 90DEG OFF ALIGNMENT.

ENGINEERING JUSTIFICATION:

TENSILE AREA OF BEARING SLEEVE WITH ADDITIONAL BOLT HOLE: 0.423IN^2

UNTIMATE TENSILE LOAD (FROM ER758.01): 1294LBF

STRESS: $\text{LOAD/TENSILE AREA} = 1294\text{LBF}/0.423\text{IN}^2 = 3060\text{PSI}$

304 STAINLESS STEEL HAS AN F_{tu} GREATER THAN 70KSI, MARGIN OF SAFETY IS POSITIVE.
ACCEPTABLE AS IS.

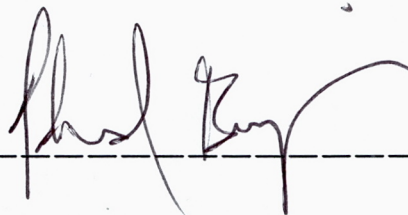
DRAWING: 79232

FINDING:

1. LENGTH OF COVER OUTSIDE OF TOLERANCE.

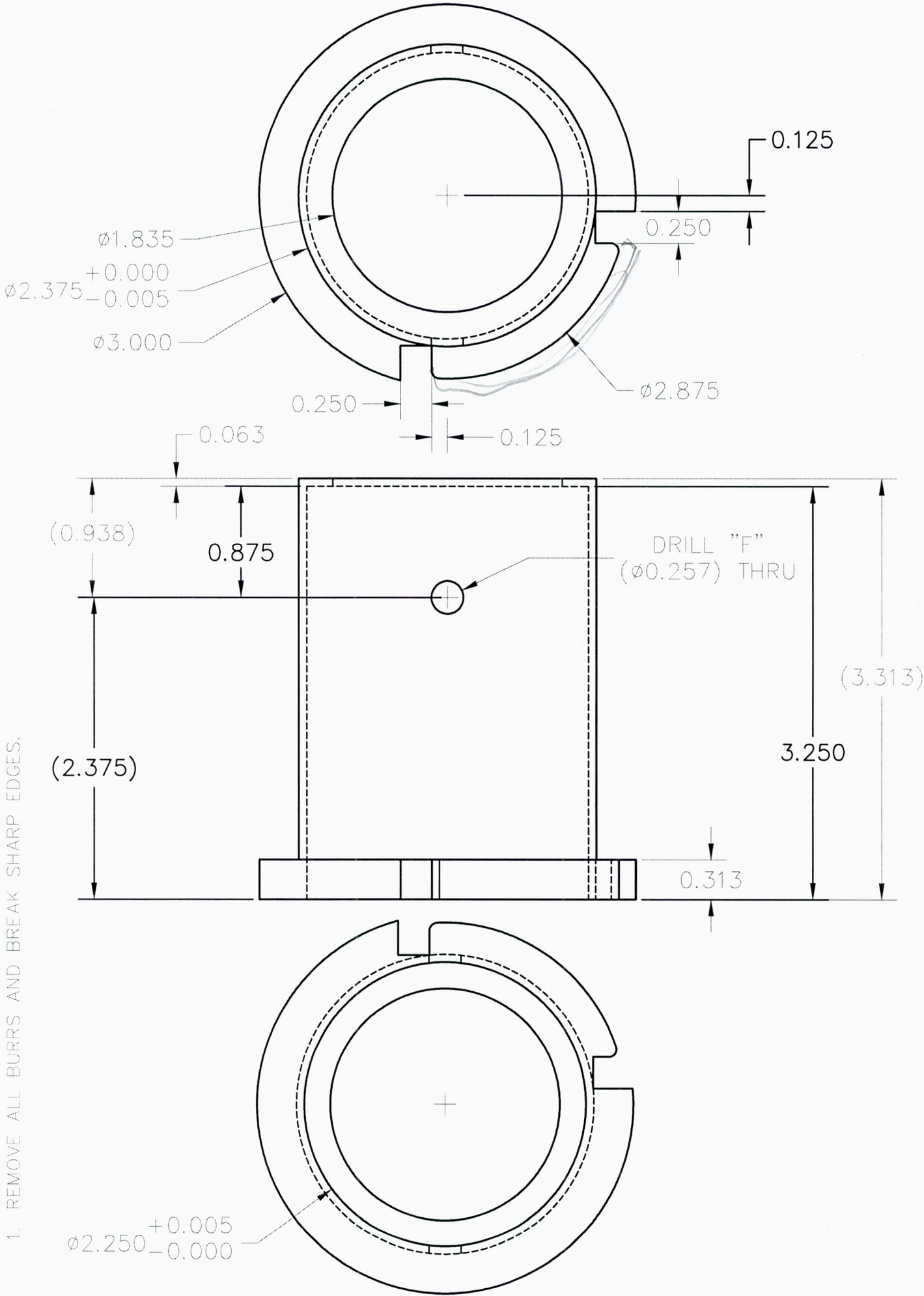
ENGINEERING JUSTIFICATION:

ON INSPECTION, COVER PERFORMS INTENDED FUCTION WITHOUT INTERFERING WITH OTHER COMPONENTS. ACCEPTABLE AS IS.

APPROVED: 

APPROVALS		DATE		AERO DESIGN LTD.					
DRAWN: R_RATHWELL		15/06/08		CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M					
CHECKED: T_BURGOIN		15/06/08		2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7					
				tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1				ENGINEERING DISPOSITION					
				SCALE_1:1		DWG. SIZE	DWG. NO.	REV.	-
				SHEET 1 OF 1		A4	ED792-1	0	—

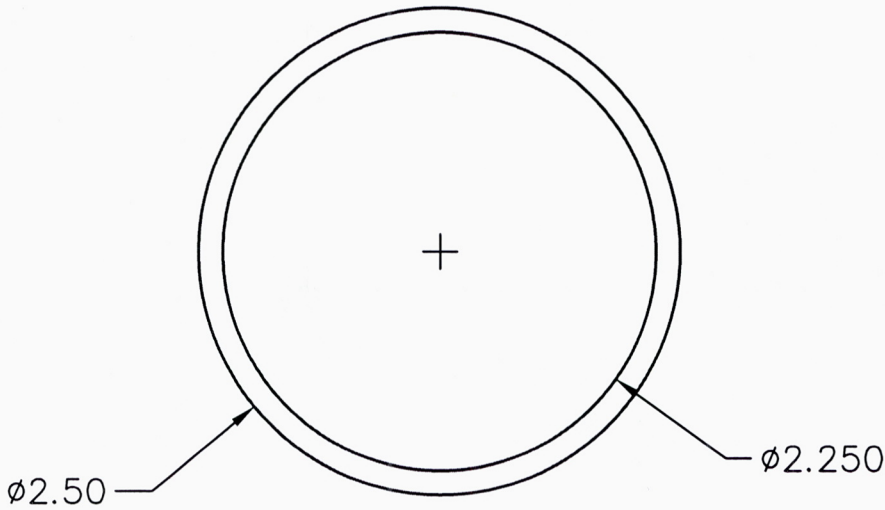
REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



1	79231-01	01	BEARING SLEEVE	304 STAINLESS STEEL BAR	ASTM-A276	ϕ 3.0 MIN
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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	CHECKED: E. BURGAIN									
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2" X.XX ±0.03 X.X ±0.1		BELL 212, 412, 205A-1, 205B CARGO DEPLOYMENT ARM BEARING SLEEVE							
			SCALE 1 : 1		DWG. SIZE		DWG. NO.		REV.	
			SHEET 1 OF 1		LGL		79231		0	

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



- NOTES
- 1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

1	79232-01	01	COVER	ALUM TUBE		DIA 2.25 MIN
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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APPROVALS

DATE

DRAWN: R. RATHWELL

22/04/08

CHECKED: E. BURGOIN

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ON:

DECIMALS

ANGLES

X.XXX ±0.010

±1/2°

X.XX ±0.03

X.X ±0.1

AERO DESIGN LTD.

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BELL 212, 412, 205A-1, 205B
CARGO DEPLOYMENT ARM
COVER

SCALE 1 : 1

DWG. SIZE

DWG. NO.

REV.

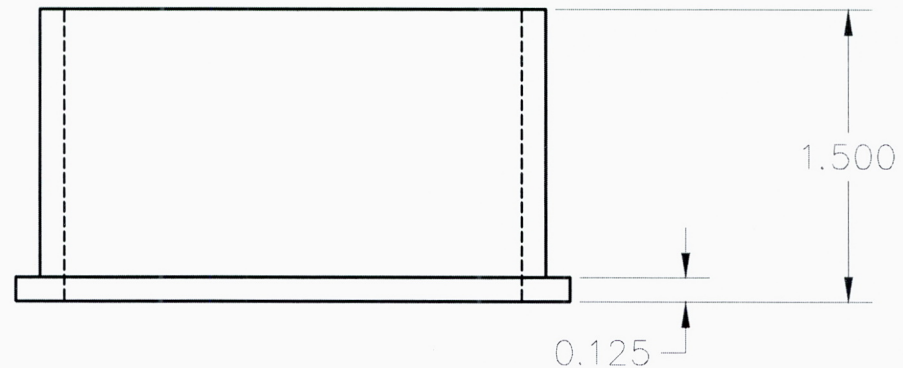
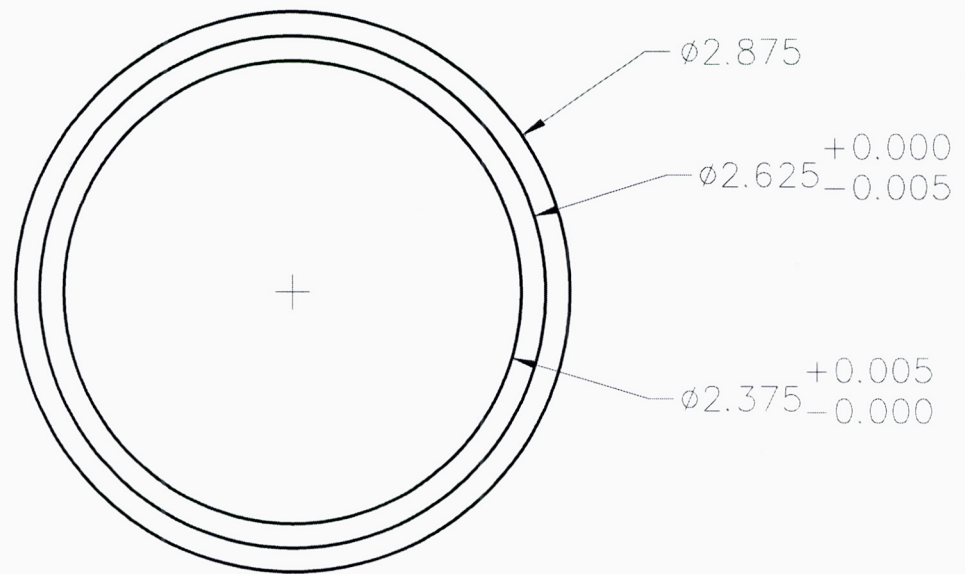
SHEET 1 OF 1

LGL

79232

0

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



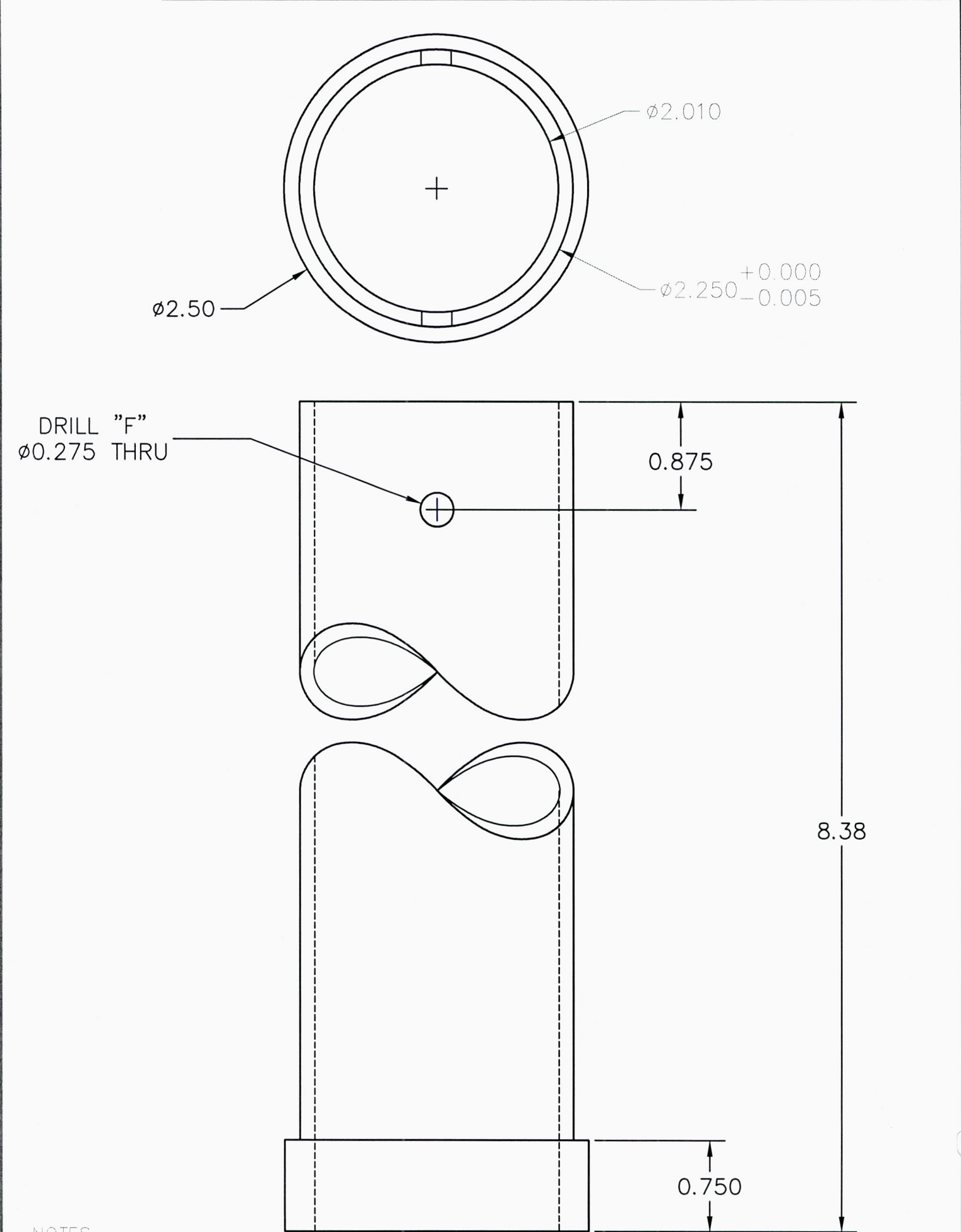
NOTES

- BREAK ALL EDGES.

1	79233-01	01	BUSHING	NYLON		DIA 3.0
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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	DRAWN: R. RATHWELL		22/04/08										
	CHECKED: E. BURGOIN				<div>BELL 212, 412, 205A-1, 205B CARGO DEPLOYMENT ARM BUSHING</div> <table><tr><td>SCALE 1 : 1</td><td rowspan="2">DWG. SIZE A4</td><td rowspan="2">DWG. NO. 79233</td><td rowspan="2">REV. 0</td></tr><tr><td>SHEET 1 OF 1</td></tr></table>				SCALE 1 : 1	DWG. SIZE A4	DWG. NO. 79233	REV. 0	SHEET 1 OF 1
	SCALE 1 : 1	DWG. SIZE A4	DWG. NO. 79233	REV. 0									
	SHEET 1 OF 1												
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:													
DECIMALS		ANGLES											
X.XXX ±0.010		±1/2"											
X.XX ±0.03													
X.X ±0.1													

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



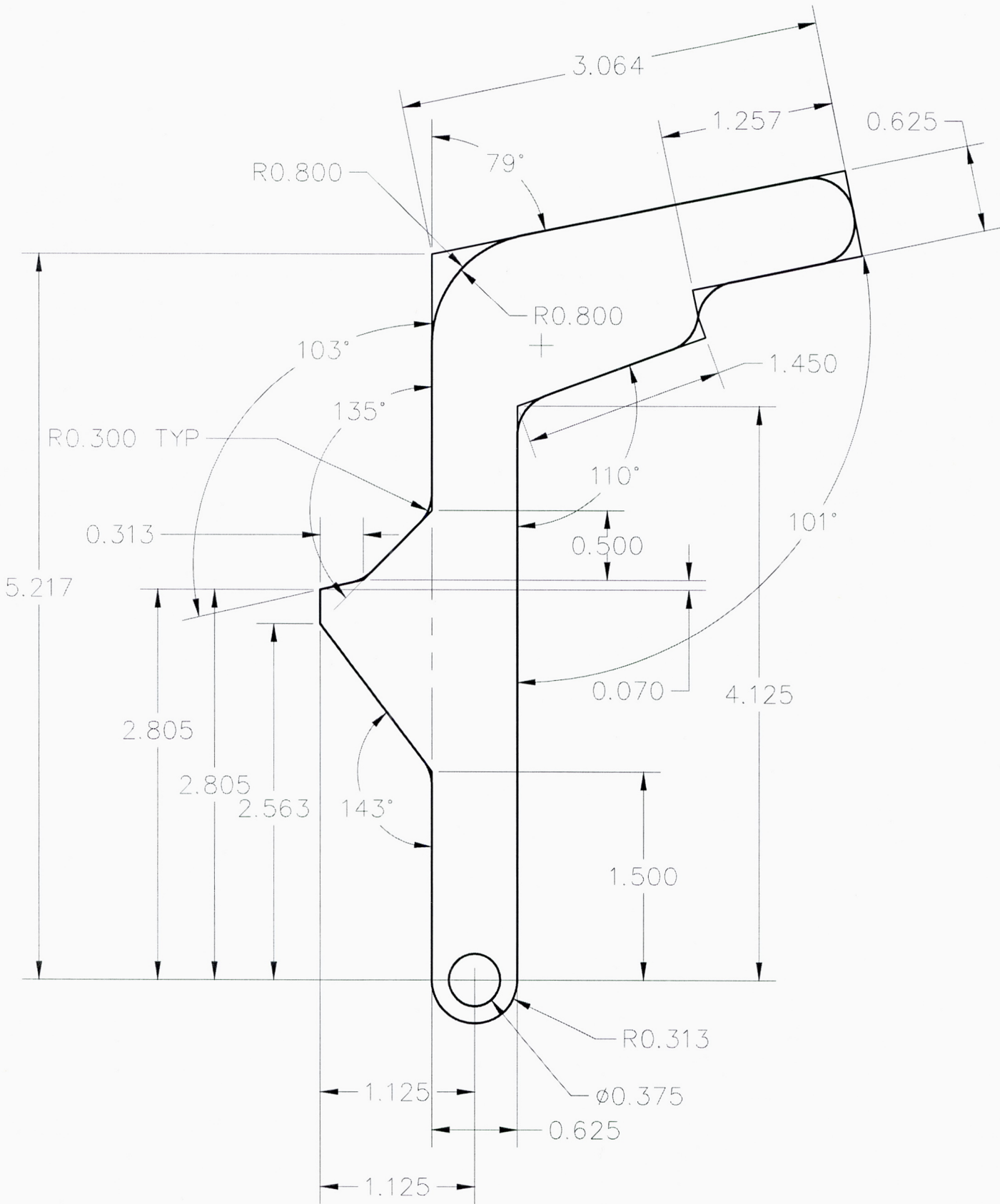
NOTES

1. BREAK ALL EDGES.

1	79234-01	01	SLEEVE	NYLON BAR		DIA 2.50 MIN
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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	DRAWN: R. RATHWELL		22/04/08					
	CHECKED: E. BURGAIN							
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: <div>DECIMALS ANGLES</div> <div>X.XXX ±0.010 ±1/2"</div> <div>X.XX ±0.03</div> <div>X.X ±0.1</div>				BELL 212, 412, 205A-1, 205B CARGO DEPLOYMENT ARM SLEEVE			
				SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.	
				SHEET 1 OF 1	LGL	79234	0	

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		

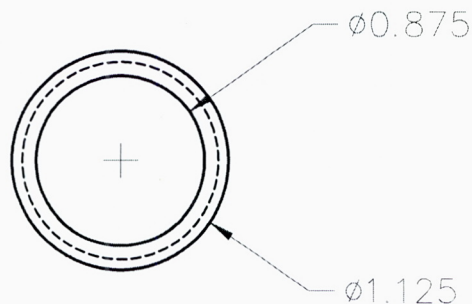


- NOTES
1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

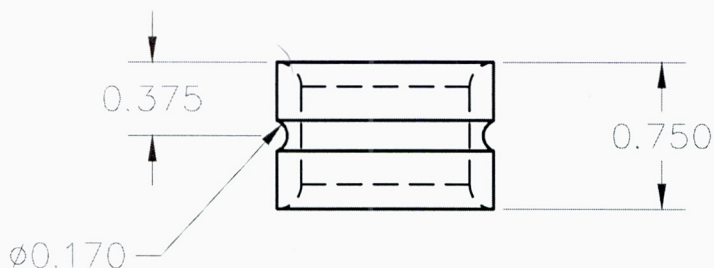
1	79235-01	01	LOCK LEVER	304 STAINLESS STEEL SHEET	AMS 5513	T=0.25
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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	DRAWN: R. RATHWELL		22/04/08							
	CHECKED: E. BURGAIN									
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1				BELL 212, 412, 205A-1, 205B CARGO DEPLOYMENT ARM LOCK LEVER					
					SCALE 1 : 1		DWG. SIZE	DWG. NO.		REV.
				SHEET 1 OF 1		LGL		79235		0

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



*TOLERANCE
PRESS FIT
WITH PLM.*



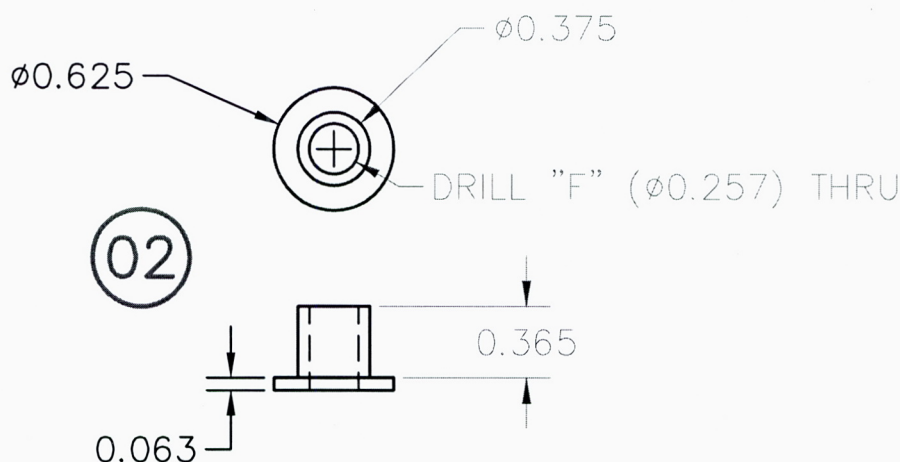
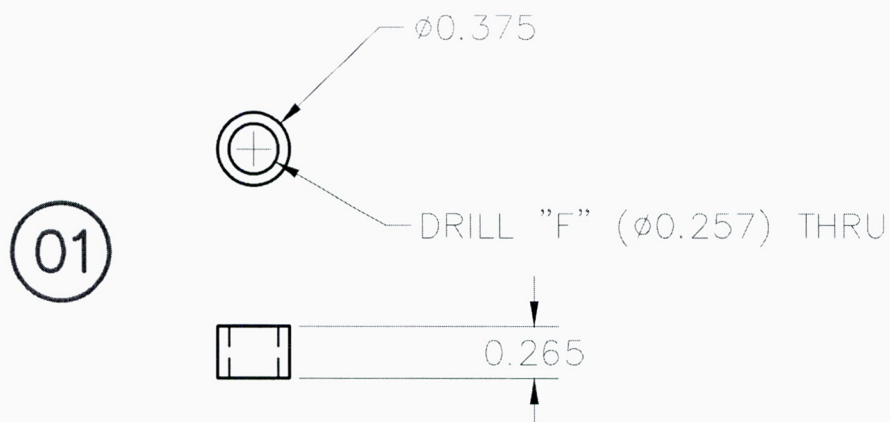
NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

1	79236-01	01	BUSHING	304 STAINLESS STEEL BAR	ASTM-A276	Ø1.125 MIN
01	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
QTY	LIST OF MATERIALS					

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	DRAWN: R. RATHWELL		22/04/08					
	CHECKED: E. BURGOIN							
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:			BELL 212, 412, 205A-1, 205B CARGO DEPLOYMENT ARM BUSHING				
	DECIMALS		ANGLES					
	X.XXX	±0.010	±1/2"	SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.	
	X.XX	±0.03		SHEET 1 OF 1	A4	79236	0	
	X.X	±0.1						

REV.	DESCRIPTION OF CHANGE	INITIALS	DATE
0	INITIAL ISSUE		



NOTES

1. REMOVE ALL BURRS AND BREAK SHARP EDGES.

79237-02	02	BUSHING	BRASS ROD		Ø .63 MIN
79237-01	01	BUSHING	BRASS ROD		Ø .38 MIN
PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE

LIST OF MATERIALS

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APPROVALS	DATE
DRAWN: R. RATHWELL	22/04/08
CHECKED: E. BURGOIN	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ANGLES X.XXX ±0.010 ±1/2° X.XX ±0.03 X.X ±0.1	

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BELL 212, 412, 205A-1, 205B CARGO DEPLOYMENT ARM BUSHINGS				
SCALE 1 : 1	DWG. SIZE	DWG. NO.	REV.	
SHEET 1 OF 1	A4	79237	0	

DRAWING: 75835 REV 0

CHANGES:

1. ITEM 02, PART 75835-02: ACCEPTABLE ALTERNATIVE MATERIAL 6061-T6 ALUM ROD PER ASM-QQ-200/8

ENGINEERING JUSTIFICATION:
NONE REQUIRED.

APPROVALS	DATE	AERO DESIGN LTD.			
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:		DECIMALS	ANGLES		
X.XXX ±0.010		±1/2"			
X.XX ±0.03					
X.X ±0.1					
SHEET 1 OF 1		DWG. SIZE	DWG. NO.	REV.	CHG.
		A4	75835	0	A

DRAWING: 75820 REV 0

CHANGES:

1. ITEM 13 PART NO. WAS: AN5-15A, SHOULD READ: AN5-6A

ENGINEERING JUSTIFICATION:
NONE REQUIRED.

APPROVALS	DATE	AERO DESIGN LTD.			
DRAWN: R. RATHWELL	15 JUN 08	CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca			
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:		DECIMALS	ANGLES		
X.XXX ±0.010		±1/2"			
X.XX ±0.03					
X.X ±0.1					
SHEET 1 OF 1		DWG. SIZE	DWG. NO.	REV.	CHG.
		A4	75820	0	A

DRAWING: 79230 REV 0

CHANGES:

1. ITEM 01 PART NO. 79230: CHANGE PART AS SHOWN.

ENGINEERING JUSTIFICATION:
NONE REQUIRED.

APPROVALS	DATE	AERO DESIGN LTD.			
DRAWN: R. RATHWELL	15 JUN 08	CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca			
CHECKED: E. BURGAIN		DRAWING CHANGE NOTICE THE CHANGES INDICATED ARE APPLICABLE TO THE INITIAL ISSUE AND/OR TO PREVIOUS DRAWING CHANGE NOTICES FOR THIS DRAWING AND SUPERCEDE THE INFORMATION FROM THE INITIAL ISSUE OF THE DRAWING AND/OR ANY EARLIER DRAWING CHANGE NOTICES. THIS DRAWING CHANGE NOTICE MUST ACCOMPANY THE DRAWING TO WHICH IT APPLIES AT ALL TIMES.			
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X.XXX ±0.010		±1/2"			
X.XX ±0.03					
X.X ±0.1					
SHEET 1 OF 1		DWG. SIZE	DWG. NO.	REV.	CHG.
		A4	79230	0	A

DRAWING: 75801 REV 0

CHANGES:

1. ITEM 07 PART NO. WAS: MS20365-1032, SHOULD READ: MS21044N3
2. ITEM 10 PART NO. WAS: MS20365-428, SHOULD READ: MS21044N4

ENGINEERING JUSTIFICATION:
NONE REQUIRED.

APPROVALS	DATE	AERO DESIGN LTD.			
DRAWN: R. RATHWELL	15 JUN 08	CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca			
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:		DECIMALS	ANGLES		
X.XXX ±0.010		±1/2"			
X.XX ±0.03					
X.X ±0.1					
SHEET 1 OF 1		DWG. SIZE	DWG. NO.	REV.	CHG.
		A4	75801	0	A

DRAWING: 79201 REV 1

CHANGES:

1. ITEM 07 PART NO. WAS: MS20365-1032, SHOULD READ: MS21044N3
2. ITEM 10 PART NO. WAS: MS20365-428, SHOULD READ: MS21044N4

ENGINEERING JUSTIFICATION:
NONE REQUIRED.

APPROVALS	DATE	AERO DESIGN LTD.			
DRAWN: R. RATHWELL	15 JUN 08	CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca			
CHECKED: E. BURGAIN		DRAWING CHANGE NOTICE THE CHANGES INDICATED ARE APPLICABLE TO THE INITIAL ISSUE AND/OR TO PREVIOUS DRAWING CHANGE NOTICES FOR THIS DRAWING AND SUPERCEDE THE INFORMATION FROM THE INITIAL ISSUE OF THE DRAWING AND/OR ANY EARLIER DRAWING CHANGE NOTICES. THIS DRAWING CHANGE NOTICE MUST ACCOMPANY THE DRAWING TO WHICH IT APPLIES AT ALL TIMES.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:		DECIMALS	ANGLES		
X.XXX ±0.010		±1/2"			
X.XX ±0.03					
X.X ±0.1					
SHEET 1 OF 1		DWG. SIZE	DWG. NO.	REV.	CHG.
		A4	79201	1	A

DRAWING: 79233 Rev 0

CHANGES:

1. BUSHING FLANGE SHAPE MAY BE ALTERED AS SHOWN TO AID ASSEMBLY.

ENGINEERING JUSTIFICATION:
NONE REQUIRED.

APPROVALS	DATE	AERO DESIGN LTD.			
DRAWN: R. RATHWELL	15 JUN 08	CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2E 6R7 tel: (403) 250-8027 fax: (403) 250-8333 www.aerodesign.ca			
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON:		DECIMALS	ANGLES		
X.XXX ±0.010		±1/2"			
X.XX ±0.03					
X.X ±0.1					
SHEET 1 OF 1		DWG. SIZE	DWG. NO.	REV.	CHG.
		A4	79233	0	A